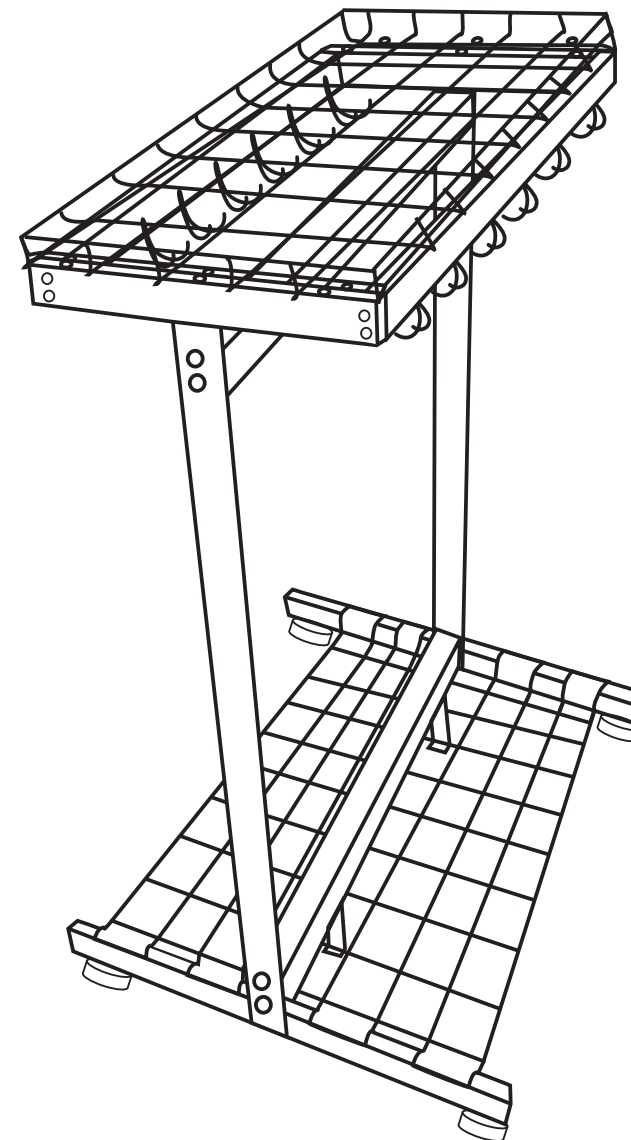


ASSEMBLY INSTRUCTIONS



KNAPSACK RACK

MODEL # 4670-4690



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KNAPSACK RACK - MODEL # 4670-4690

LIST OF PARTS MODEL 4670

Part	Drawing	Description	Qty
P1		Leg	2
P2		Hook Rail	2
P3		Top Stability Brace	1
P4		Bottom Stability Brace	1
P5		Boot Rack	1

Model # 4690 - (Optional)

P6		Top Rack	1
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HARDWARE LIST

Part	Drawing	Description	Qty
H1		2" Phillip Head Screws	8
H2		1 3/4" Phillip Head Screws	8
H3*		1/2" Phillip Head Screws	6
H4		Caps For Hooks	24
H5		Leveling Glide	4
H6		Locking Caster (for front)	2
H7		Caster (for back)	2
H8		Caster Wrench	1
H9**		Caps For Holes	6

*for optional model # 4690

** for model # 4670

TO ASSEMBLE:

1. Identify and Separate all the Parts and Hardware.
2. Using 2" Flat Head Screws (H1) attach Top Stability Brace (P3) and Bottom Stability Brace (P4) to two Legs (P1) **as shown in Illustration #1**.
(Do not tighten the screws all the way)
3. Attach four Leveling Glides (H5) to the Legs (P1) **as shown in Illustration #1**. For Mobility, use two Locking Casters (H6) on one side and two Casters (H7) on the other side. Tighten Casters using the Caster Wrench (H8).
4. Slide Caps For Hooks (H4) onto Hook Rail (P2) **as shown in Illustration #2**.
5. Using 1 3/4" Flat Head Screws (H2) attach Hook Rail (P2) to two Legs (P1) **as shown in Illustration #2**.
(Make sure the hooks on the Hook Rail (P2) face inward)
6. Lift up the Knapsack Rack slightly and slide Boot Rack (P5) underneath it. On an angle, slip the Boot Rack (P5) forward slightly beyond the Leg (P1) then pull back to click into the Bottom Stability Brace (P4) Hooks **as shown in Illustration #3**.
7. Place the 6 Caps For Holes (H9) into the Legs (P1) to plug the holes.
8. **OPTIONAL:** Using 1/2" Screws (H3) attach Top Rack (P6) to the top of both Legs (P1) **as shown in Illustration #4**.

ILLUSTRATION #1

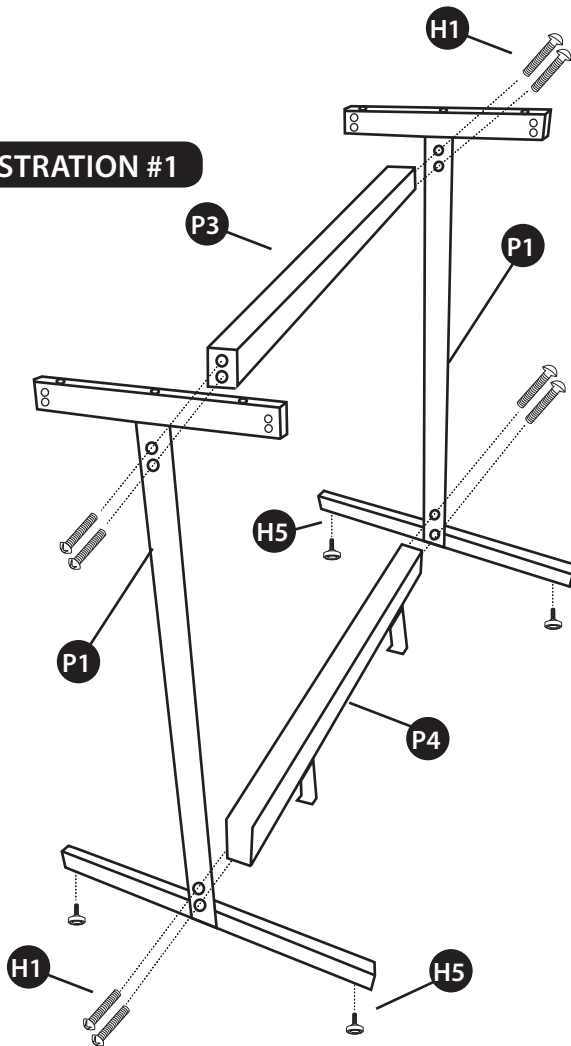


ILLUSTRATION #2

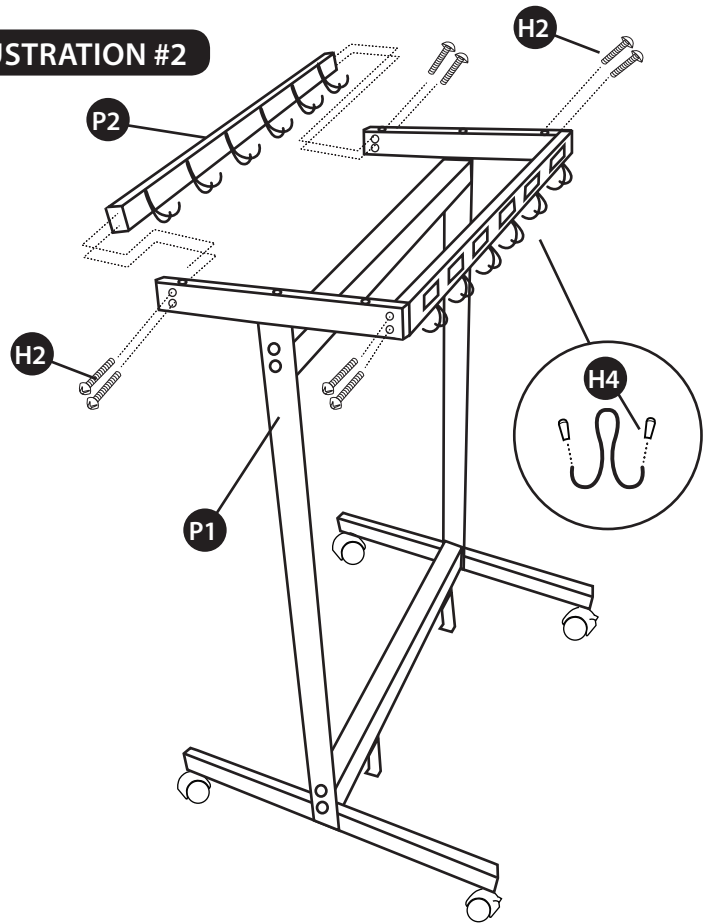


ILLUSTRATION #3

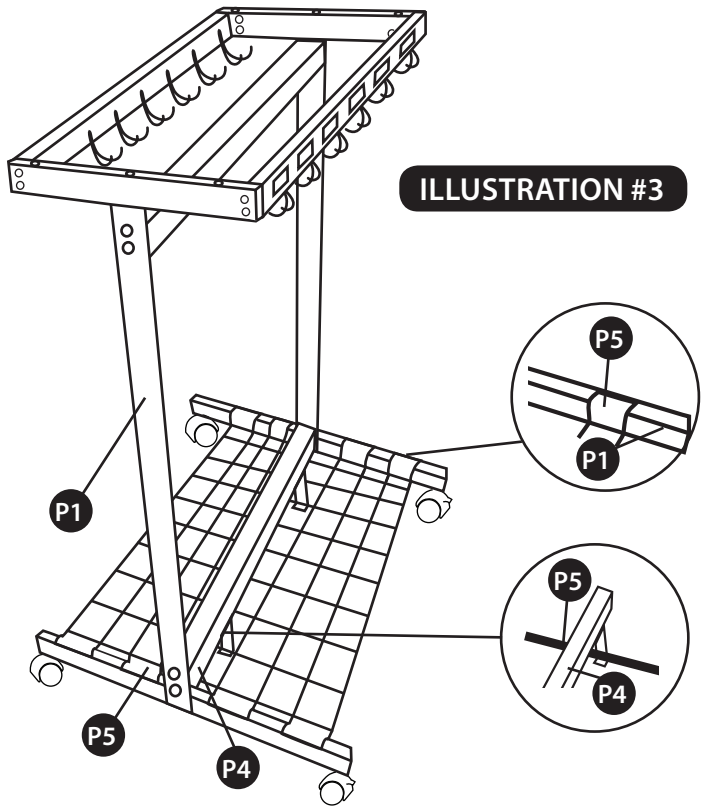


ILLUSTRATION #4 - OPTIONAL

